

### **FUJIKURA COMPOSITES**

#### "KRE" series

Precise electro pneumatic converter of pressure feedback type.

#### ■ Features

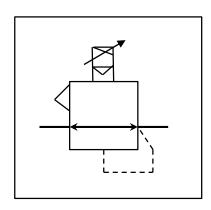
- -Feedback control enables further high accuracy air pressure control.
- -Excellent pressure characteristics, flow characteristics and stability can be realized by feedback control.
- -It is not affected by electric noise, and simultaneous control up to 32 units is possible with one controller.



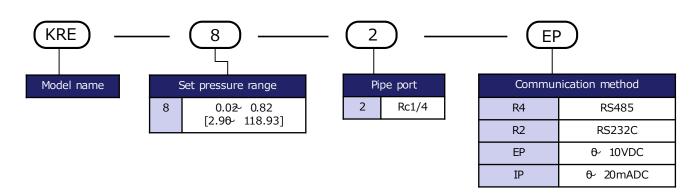
## Applications

- -Tension control with dancer roller.
- -Pressure force control of spot welding guns.
- -Tension control with air brakes.
- -Press control of polishing machines.
- -Dispenser control of various fluid.
- -Pressure control of air balancers and lifters.
- -Pneumatic control of control valves.
- -Handling force control of robotic hands.
- -Coasting around control in programmed paid spray system.

#### ■ JIS code



### Model designation





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## Specification

Model name		KRE-8-2-R4	KRE-8-2-R2	KRE-8-2-IP	KRE-8-2-EP
Working fluid		Clean compressed air			
Set pressure range Mpa[psi]		0.02~ 0.82 [2.9~ 119]			
Supply pressure range Mpa[psi]		0.9 [130.53]MAX setting pressure more than +0.035[5.08]			
Resolution MPa[psi]		0.001 [0.15]			
Repeatability % F.S.		Less than 0.5			
Hysteresis % F.S.		Less than 1.0			
Repeatability % F.S.		Less than ±0.2			
Sensitivity MPa[psi]		1 [145.04]			
Maximum flow rate ℓ/min(ANR)		Less than 350			
Air consumption ℓ/min(ANR)		Less than 3.7			
Operating temperature ℃[F ]		5~ 50 [41~ 140]			
Pipe port Rc		1/4			
Bracket		Standard equipment			
Size mm[in.]		104[4.09](H): 75.5[2.977](L): 102[4.02](W)			
Weight kg[pound]		0.94 [2.07]			
Signal input	Control method	RS485	RS232C	4∼ 20mADC	0∼ 10VDC
		Keyboard input			
Power-supply voltage VDC		24 ±1%			
Current consumption mADC		less than10 0			
Others	RS485 Bus Common Mode Voltage	-7∼ 12V	-	-	-
	RS485 Bus Load Capacity	32 Devices(MAX)	-	-	-

## ■ Pressure gauge

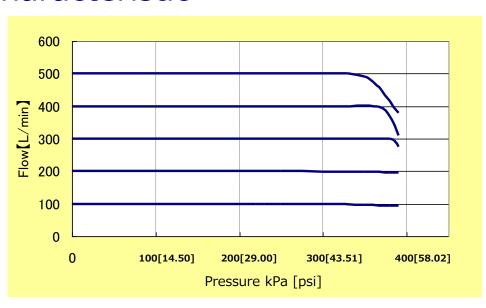
Model	Pressure range	Minimum scale	
G025	6 0.25MPa [0~36.26psi]	0.005MPa [0.73]	
G060	0 0.6MPa [0~87.02]	0.01MPa [1.45]	
G100	6∕ 1.0 [0~145.04]	0.02MPa [2.90]	

- · Accuracy ±1.6% F.S.
- Pipe port R1/4
- Size Ф51.8mm[in.]
- Size Φ51.8mm [2.39in.]
- Weight 125g [0.28pound]

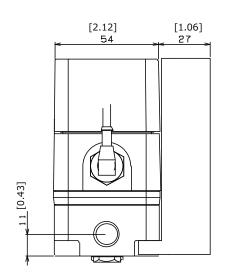


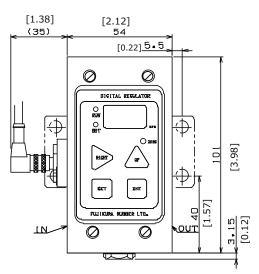
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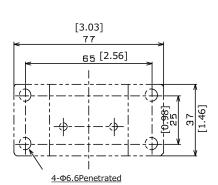
#### ■ Characteristic



#### ■ Size







mm [in.]

Mounting bracket size



#### **Contact us**

Control Equipment

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